

International Accreditation Service  
**CERTIFICATE OF ACCREDITATION**

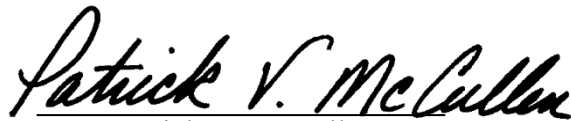
*This is to signify that*

**STANDARD CALIBRATIONS, INC.**

908 VENTURES WAY  
CHESAPEAKE, VIRGINIA 23320

Calibration Laboratory CL-120

has demonstrated compliance with the ANS/ISO/IEC Standard 17025:2005, *General criteria for the competence of testing and calibration laboratories*, and has been accredited commencing February 1, 2012, for the calibration discipline(s) listed in the approved scope of accreditation. The laboratory meets requirements of the IAS program requirements in the field of calibration. This certificate expires January 31, 2014.



Patrick V. McCullen  
Vice President



C. P. Ramani, P.E.  
President



**ACCREDITED**

Print Date: 02/10/2012

*(see attached scope of accreditation for fields of calibration and accredited calibration methods)*

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**SCOPE OF ACCREDITATION**

Standard Calibrations, Inc. CL-120

Standard Calibrations, Inc.  
 908 Ventures Way  
 Chesapeake, VA 23320

Louis Ruggeri  
 Metrology Director  
 757-549-6534

MEASUREMENT AREA	RANGE & RESOLUTION	CALIBRATION & MEASUREMENT CAPABILITY <sup>1</sup> (CMC) (±)	TECHNIQUE, REFERENCE STANDARD, EQUIPMENT
<i>Dimensional</i> Gage Blocks	Up to 13 in.	12 $\mu$ in.	P & W LabMaster, Gage Blocks Mechanical Comparison
Length Standards	Up to 36 in.	80 $\mu$ in.	P & W Super Micrometer, Gage Blocks
Threaded Plugs Major Diameter Pitch Diameter	Up to 12 in.	15 $\mu$ in. 20 $\mu$ in.	P & W LabMaster, Gage Blocks
Plain Rings	0.125- 14 in.	15 $\mu$ in.	P & W LabMaster, Gage Blocks
Pin & Plain Plug Gages	0-12 in.	16 $\mu$ in.	P & W LabMaster, Gage Blocks
Micrometers Inside, Outside, Depth	0-1 in./0.00005 in. >1 to 72 in./0.0001 in.	59 $\mu$ in. (10L + 0.6R) $\mu$ in.	Gage Blocks, Rod Standards

February 1, 2012  
 Commencement Date



*C. P. Ramani*  
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<i>Dimensional (continued)</i> Calipers & Verniers	0-12 in./0.001 in. >12 to 24 in./0.001 in. >24 to 48 in./0.001 in. >48 to 72 in./0.001 in.	1.40 <sup>-3</sup> in. 1.50 <sup>-3</sup> in. 1.60 <sup>-3</sup> in. 1.80 <sup>-3</sup> in.	Gage Blocks, Rod Standards P & W Super Micrometer
Dial & Test Indicators	0-8 in./0.0001 in.	(10L + 0.6) <i>u</i> in.	P & W Super Micrometer
Height Gages	0-60 in./0.0001 in.	(58 + 8.8L) <i>u</i> in.	Federal Indicator , Gage Blocks Gage Blocks, Mu Checker
<i>Mechanical</i> Torque Wrenches	0.5 to 400 in./oz. 5 to 750 lb. in. 12.5 to 1000 lb. ft.	(0.05% + 0.6R) in. oz. 1.04% in.lb. IR 1.04% ft.lb. IR	Class F weights, Arms CDI Torque Calibrator/Torque Cell
Torque Cells	2 in./oz. to 1000 lb./ft.	(0.05% + 0.6R) ft.lb.	Class F weights, Arms

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<i>Mechanical (continued)</i> Pressure Gages/Transducers	-14.5 psi to 0 psi 0 psi to 300 psi 250 psi to 1000 psi 0 to 985 psia 500 to 10,000 psi 10,000 to 30,000 psi	(0.005% reading) + 0.0015 psi 0.005% reading 0.005% fs 0.005% fs 0.012% fs/range 0.09% fs	Ruska 7250xi Ruska 7050i RPM3 Iomegadyne PX01S1-30KGI
Vacuum Gages/Transducers	0 to 30 In Hg	0.005% fs/range	Ruska 7250xi, 7050i, UPC5100
Tension/Compression Dynamometers/Load Cells	0 to 60,000 lb	0.05% reading	Morehouse Measuring Machine

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<i>Thermal</i> Temperature Probes	-40 to 1199°F	1.1°F	Oil Baths, Dry Blocks Reference PRT's w/ meters
Infrared	122 to 932°F	(0.9°F at 212°F, 1.4°F at 932°F) 0.06°F	Fluke 9132
Dry Block Calibrators	-40 to 1199°F	0.1°F	Fluke 9132, reference PRT
Thermometers	-40 to 1199°F	0.1°F	Fluke 9132, reference PRT
<i>Time/Frequency</i> Reference Frequency	10MHz	0.155Hz	Datum EB6000RB1 GPS Receiver
Frequency - Generate (Sine wave into 50Ω)	1μHz to 100kHz >100kHz to 10MHz >10MHz to 500MHz	0.0024Hz 0.15Hz 1.5Hz	HP 3325B signal generator HP 8642B

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<i>Time/Frequency (continued)</i> Frequency – Measure (Sine wave into 50Ω)	10Hz to 100MHz >100MHz to 500MHz	0.15Hz 1.8Hz	HP 5334A counter sync'd to GPS EIP 578B sync'd to GPS
Amplitude Modulation – Measure 5% to 99%)	250kHz to 10MHz (AM: 50Hz to 10kHz ) (AM: 20Hz to 10kHz)	2% of reading plus 1 digit 3% of reading plus 1 digit	HP 8902A
Frequency Modulation - Measure (Dev: ≤40kHz)	>10MHz to 1.3GHz (AM: 50Hz to 10kHz ) (AM: 20Hz to 10kHz)	1% of reading plus 1 digit 3% of reading plus 1 digit	HP 8902A
(Dev: ≤400kHz)	250kHz to 10MHz (FM: 50Hz to 10kHz )	2% of reading plus 1 digit	HP 8902A
	>10MHz to 1.3GHz (FM: 50Hz to 100kHz ) (FM: 20Hz to 200kHz)	1% of reading plus 1 digit 5% of reading plus 1 digit	HP 8902A

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<i>RF/Microwave</i> RF Power - Tuned (2.5MHz through 1.3GHz)	(0 to -10) dB (-10 to -20) dB (-20 to -30) dB (-30 to -40) dB	0.035 dB 0.062 dB 0.092 dB 0.120 dB	HP 8902A with 11722A sensor head
RF Power - Tuned (2.5MHz through 1.3GHz)	(-40 to -50) dB (-50 to -60) dB (-60 to -70) dB (-70 to -80) dB (-80 to -90) dB (-90 to -100) dB (-100 to -110) dB	0.150 dB 0.180 dB 0.210 dB 0.240 dB 0.270 dB 0.300 dB 0.340 dB	HP 8902A with 11722A sensor head

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RF Power - Absolute (2.5MHz through 1.3GHz)	+20 to -30 dB	0.35dB	HP 8902A with 11722A sensor head
Microwave Frequency – Generate	500MHz to 2GHz >2 to 26GHz	1.5Hz 1500Hz	HP 8642B HP 8673B
Microwave Frequency – Measure	500MHz to 26.5GHz	1.8Hz	EIP 578B sync'd to GPS

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<i>RF/Microwave (continued)</i> Sensor Head	Power at 1mW 10 to 40MHz 0.05 to 10GHz >10 to 18GHz	0.013mW 0.011mW 0.012mW	Tegam 1805/1807 System II
Wattmeter (Since wave into 50Ω)	Up to 400MHz 100W 50W 25W 10W 5W 2.5W 1W	0.55 mW 0.27 mW 0.14 mW 0.055 mW 0.027 mW 0.014 mW 0.006 mW	HP 436A, HP 8482A, and Premier Micro C1852-B-29
Humidity	10 to 95% RH	0.5%	Thunder Scientific Humidity Calibrator
Dew Point	-94 to 32°F 32 to 158°F	0.18°F 0.09°F	Thunder Scientific Humidity Calibrator

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<i>Electrical DC/LF</i> DC Voltage – Generate	(0 to 330) mV (0.33 to 3.3) V (3.3 to 33) V (33 to 330) V (330 to 1000) V	20 µV/V + 1 µV 11 µV/V + 2 µV 12 µV/V + 20 µV 18 µV/V + 150 µV 18 µV/V + 1.5 mV	Fluke 5520A/SC600
DC Voltage – Measure	(0 to 100) mV (0.1 to 1) V (1 to 10) V (10 to 100) V (100 to 1200) V	11 µV/V + 0.3 µV 10 µV/V + 0.3 µV 10 µV/V + 0.5 µV 12 µV/V + 30 µV 13 µV/V + 100 µV	Agilent 3458A
DC Current – Generate	(0 to 330) µA (0.33 to 3.3) mA (3.3 to 33) mA (33 to 330) mA (0.33 to 1.1) A (1.1 to 11) A	0.015 % + 0.02 µA 0.01 % + 0.05 µA 0.01 % + 0.25 µA 0.01 % + 2.5 µA 0.02 % + 40 µA [2] 0.05 % + 500 µA [2]	Fluke 5520A/SC600 [2] Floor specification doubled after 30 seconds

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<i>Electrical DC/LF (continued)</i> DC Current – Measure	(0 to 120) µA (0.12 to 1.2) mA (1.2 to 12) mA (12 to 120) mA (0.120 to 1) A	27 µA/A + 1 nA 26 µA/A + 6 nA 26 µA/A + 60 nA 42 µA/A + 600 nA 0.013% iv + 10 µA	Agilent 3458A
Resistance – Generate	(0 to 11) Ω (11 to 33) Ω (33 to 110) Ω (110 to 330) Ω (0.33 to 1.1) kΩ (1.1 to 3.3) kΩ (3.3 to 11) kΩ (11 to 33) kΩ (33 to 110) kΩ (110 to 330) kΩ (0.33 to 1.1) MΩ (1.1 to 3.3) MΩ	40 µΩ/Ω+ 1 mΩ 30 µΩ/Ω+ 1.5 mΩ 28 µΩ/Ω+ 1.4 mΩ 28 µΩ/Ω+ 2 mΩ 28 µΩ/Ω+ 2 mΩ 28 µΩ/Ω+ 0.02 mΩ 28 µΩ/Ω+ 0.02 mΩ 28 µΩ/Ω+ 0.2 mΩ 28 µΩ/Ω+ 0.2 mΩ 32 µΩ/Ω+ 2 mΩ 32 µΩ/Ω+ 2 mΩ 60 µΩ/Ω+ 30 mΩ	Fluke 5520A/SC600  Best uncertainties shown are based on 4-wire compensation only; for 2-wire and 2-wire compensation add 5µV per ampere stimulus current (R <sub>floor</sub> = E/I)

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<i>Electrical DC/LF (continued)</i> Resistance – Generate	(0 to 11) Ω (11 to 33) Ω (33 to 110) Ω (110 to 330) Ω (0.33 to 1.1) kΩ (1.1 to 3.3) kΩ (3.3 to 11) kΩ (11 to 33) kΩ (33 to 110) kΩ (110 to 330) kΩ (0.33 to 1.1) MΩ (1.1 to 3.3) MΩ (3.3 to 11) MΩ (11 to 33) MΩ (33 to 110) MΩ (0.11 to 1.1) MΩ	40 μΩ/Ω+ 1 mΩ 30 μΩ/Ω+ 1.5 mΩ 28 μΩ/Ω+ 1.4 mΩ 28 μΩ/Ω+ 2 mΩ 28 μΩ/Ω+ 2 mΩ 28 μΩ/Ω+ 0.02 mΩ 28 μΩ/Ω+ 0.02 mΩ 28 μΩ/Ω+ 0.2 mΩ 28 μΩ/Ω+ 0.2 mΩ 28 μΩ/Ω+ 0.2 mΩ 32 μΩ/Ω+ 2 mΩ 32 μΩ/Ω+ 2 mΩ 60 μΩ/Ω+ 30 mΩ 0.13% + 50 Ω 0.025% + 2.5 kΩ 0.05% + 3 kΩ 1.5% + 500 kΩ	Fluke 5520A/SC600  Best uncertainties shown are based on 4-wire compensation only; for 2-wire and 2-wire compensation add 5μV per ampere stimulus current (R <sub>floor</sub> = E/I)

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<i>Electrical DC/LF (continued)</i> Resistance – Measure	(0 to 12) Ω (12 to 120) Ω (0.12 to 1.2) kΩ (1.2 to 12) k Ω (12 to 120) kΩ (0.12 to 1.2) MΩ (1.2 to 12) MΩ (12 to 120) MΩ (0.12 to 1.2) MΩ	50 μΩ/Ω + 60 μΩ 60 μΩ/Ω + 0.6 mΩ 59 μΩ/Ω +0.6 mΩ 59 μΩ/Ω + 6 mΩ 59 μΩ/Ω + 60 mΩ 60 μΩ/Ω + 2.4 Ω 82 μΩ/Ω + 120 Ω 0.06% iv + 1,2 kΩ 0.58% iv + 12 kΩ	Agilent 3458A
<i>Electrical Simulation of Thermocouple Generate</i> Type B	600 °C to 800 °C 800 °C to 1000 °C 1,000 °C to 1,550 °C 1,550 °C to 1,850 °C	0.34 °C 0.26 °C 0.26 °C 0.20 °C	Fluke 5520A, HP 3458A

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<i>Electrical Simulation of Thermocouple Generate</i> Type C	0 °C to 150 °C	0.33 °C	Fluke 5520A, HP 3458A
	150 °C to 650 °C	0.18 °C	
	650 °C to 1,000 °C	0.16 °C	
	1,000 °C to 1,800 °C	0.26 °C	
	1,800 °C to 2,316 °C	0.40 °C	
Type E	-250 °C to -100 °C	0.50 °C	
	-100 °C to -25 °C	0.16 °C	
	-25 °C to 350 °C	0.14 °C	
	350 °C to 650 °C	0.16 °C	
	650 °C to 1000 °C	0.21 °C	
Type J	-210 °C to -100 °C	0.27 °C	
	-100 °C to -30 °C	0.16 °C	
	-30 °C to 150 °C	0.14 °C	
	150 °C to 760 °C	0.17 °C	
	760 °C to 1200 °C	0.23 °C	

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<i>Electrical Simulation of Thermocouple Generate(continued)</i> Type K	-200 °C to -100 °C -100 °C to -25 °C -25 °C to 120 °C 120 °C to 1000 °C 1000 °C to 1372 °C	0.33 °C 0.18 °C 0.16 °C 0.26 °C 0.40 °C	Fluke 5520A, HP 3458A
Type T	-250 °C to -150 °C -150 °C to 0 °C 0 °C to 120 °C 120 °C to 400 °C	0.63 °C 0.24 °C 0.16 °C 0.14 °C	

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<i>Electrical Simulation of Thermocouple Generate(continued)</i> AC Voltage – Generate (1 to 33) mV          (33 to 330) mV	(10 to 45) Hz 45 Hz to 10 kHz (10 to 20) kHz (20 to 50) kHz (50 to 100) kHz (100 to 500) kHz     (10 to 45) Hz 45 Hz to 10 kHz (10 to 20) kHz (20 to 50) kHz (50 to 100) kHz (100 to 500) kHz	0.08 % + 6 μV 0.015 % + 6 μV 0.02 % + 6 μV 0.1 % + 6 μV 0.35 % + 12 μV 8 % + 50 μV     0.03 % + 8 μV 0.015 % + 8 μV 0.016 % + 8 μV 0.035 % + 8 μV 0.08 % + 32 μV 0.2 % + 70 μV	Fluke 5520A/SC600

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<i>Electrical Simulation of Thermocouple Generate(continued)</i> AC Voltage – Generate (0.33 to 3.3) V          (3.3 to 33) V	(10 to 45) Hz 45 Hz to 10 kHz (10 to 20) kHz (20 to 50) kHz (50 to 100) kHz (100 to 500) kHz   (10 to 45) Hz 45 Hz to 10 kHz (10 to 20) kHz (20 to 50) kHz (50 to 100) kHz	0.03 % + 8 µV 0.015 % + 8 µV 0.016 % + 8 µV 0.035 % + 8 µV 0.08 % + 32 µV 0.2 % + 70 µV   0.03 % + 0.65 mV 0.015 % + 0.6 mV 0.024 % + 0.6 mV 0.035 % + 0.6 mV 0.09 % + 1.6 mV	Fluke 5520A/SC600

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<i>Electrical Simulation of Thermocouple Generate(continued)</i> AC Voltage – Generate (33 to 330) V	45 Hz to 1 kHz (1 to 10) kHz (10 to 20) kHz (20 to 50) kHz (50 to 100) kHz	0.019 % + 2 mV 0.02 % + 6 mV 0.025 % + 6 mV 0.03 % + 6 mV 0.2 % + 50 mV	Fluke 5520A/SC600
(330 to 1020) V	45 Hz to 1 kHz (1 to 5) kHz (5 to 10) kHz	0.03 % + 10 mV 0.025 % + 10 mV 0.03 % + 10 mV	

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<i>Electrical Simulation of Thermocouple Generate(continued)</i> AC Voltage – Measure (0 to 10) mV  (0.01 to 10) V	(1 to 40) Hz 40 Hz to 1 kHz (1 to 20) kHz (20 to 50) kHz (50 to 100) kHz (100 to 300) kHz	(% reading + % range)  0.03% + 0.03% 0.02% + 0.011% 0.03% + 0.011% 0.1% + 0.011% 0.5% + 0.011% 0.4% + 0.02%	Agilent 3458A
	(1 to 40) Hz 40 Hz to 1 kHz (1 to 20) kHz (20 to 50) kHz (50 to 100) kHz (100 to 300) kHz 300 kHz to 1 MHz (1 to 2) MHz	0.007% + 0.004% 0.007% + 0.002% 0.014% + 0.002% 0.03% + 0.002% 0.08% + 0.002% 0.3% + 0.01% 1% + 0.01% 1.5% + 0.01%	

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<i>Electrical Simulation of Thermocouple Generate(continued)</i> AC Voltage – Measure (10 to 100) V           (100 to 700) V	(1 to 40) Hz 40 Hz to 1 kHz (1 to 20) kHz (20 to 50) kHz (50 to 100) kHz (100 to 300) kHz 300 kHz to 1 MHz    (1 to 40) Hz 40 Hz to 1 kHz (1 to 20) kHz (20 to 50) kHz (50 to 100) kHz	0.02% + 0.004% 0.02% + 0.002% 0.02% + 0.002% 0.035% + 0.002% 0.12% + 0.002% 0.4% + 0.01% 1.5% + 0.01%    0.04% + 0.004% 0.04% + 0.002% 0.06% + 0.002% 0.12% + 0.002% 0.3% + 0.002% (% reading + % range)	Agilent 3458A

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<i>Electrical Simulation of Thermocouple Generate(continued)</i> AC Current – Measure (0 to 100) µA  (0.1 to 100) mA	(10 to 20) Hz	0.4% + 0.03%	Agilent 3458A
	(20 to 40) Hz	0.15% + 0.03%	
45 Hz to 5 kHz	0.06% + 0.03%		
(10 to 20) Hz	0.4% + 0.02%		
(20 to 45) Hz	0.15% + 0.02%		
(45 to 100) Hz	0.06% + 0.02%		
(0.1 to 5) kHz	0.03% + 0.02%		
(5 to 20) kHz	0.06% + 0.02%		
(20 to 50) kHz	0.4% + 0.04%		
(50 to 100) kHz	0.55% + 0.15%		

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<i>Electrical Simulation of Thermocouple Generate(continued)</i> AC Current – Measure (0.1 to 100) mA	(10 to 20) Hz (20 to 45) Hz (45 to 100) Hz (0.1 to 5) kHz (5 to 20) kHz (20 to 50) kHz	0.4% + 0.02% 0.16% + 0.02% 0.08% + 0.02% 0.1% + 0.02% 0.3% + 0.02% 1% + 0.04%	Agilent 3458A
AC Current – Generate @ 1kHz	(30 to 330) µA (0.33 to 3.3) mA (3.3 to 33) mA (33 to 330) mA (0.33 to 1.1) A (1.1 to 3) A (3 to 11) A (11 to 20.5) A	0.13 % + 0.1 µA 0.1 % + 0.15 µA 0.04 % + 2 µA 0.04 % + 20 µA 0.05 % + 0.1 mA 0.06 % + 0.1 mA 0.1 % + 2 mA 0.15 % + 5 mA	Fluke 5520A/SC600; LCOMP off

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<i>Electrical Simulation of Thermocouple Generate(continued)</i> Capacitance - Source	(0.19 to 0.4) nF (0.4 to 1.1) nF (1.1 to 3.3) nF (3.3 to 11) nF (11 to 33) nF (33 to 110) nF (110 to 330) nF (0.33 to 1.1) µF (1.1 to 3.3) µF (3.3 to 11) µF (11 to 33) µF (33 to 110) µF (110 to 330) µF (0.33 to 1.1) mF (1.1 to 3.3) mF (3.3 to 11) mF (11 to 33) mF (33 to 110) mF	mF 0.01 nF + 0.4 nF/F 0.01 nF + 0.4 nF/F 0.01 nF + 0.4 nF/F 0.01 nF + 0.2 nF/F 0.08 nF + 0.2 nF/F 0.08 nF + 0.2 nF/F 0.2 nF + 0.2 nF/F 0.8 nF + 0.2 uF/F 2.3 nF + 0.2 nF/F 7.8 nF + 0.2 nF/F 23.3 nF + 3 µF/F 78 nF + 0.35 nF/F 233. nF + 0.35 nF/F 57.8 nF + 0.35 nF/F 57.8 nF + 0.35 nF/F 577 nF + 0.35 µF/F 578 nF + 0.58 nF/F 0.02 5 774 nF + 0.85 nF/F	Fluke 5520A/SC600

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<sup>1</sup> "Calibration Measurement Capability" is the smallest uncertainty of measurement that a laboratory can achieve within its scope of accreditation when performing more or less routine calibrations of nearly ideal measurement standards or of nearly ideal measuring instruments. Calibration Measurement Capabilities are expressed as uncertainties at approximately the 95% level of confidence, usually using a coverage factor of  $k=2$ . The measurement uncertainty of a specific calibration performed by the laboratory may be greater than the least uncertainty due to the behavior of the customer's device, to the environment (if the calibration is performed in the field), and to influences from the circumstances of the specific calibration.

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